

# Work Order ID 79626

January-30-12 2:42:17 PM

**\*79626\***

Page 1

Item ID: D3807-5 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Gasket  
 Start Date: 30/01/2012 Start Qty: 20.00 **\*20\*** Cust Item ID:  
 Required Date: 13/02/2012 Req'd Qty: 20.00 **\*20\*** Customer:  
 Reference:

Approvals: Process Plan: M.C.J. Date: 12/01/30 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3807	Rev A

100 0.00

**\*100\***

Waterjet Memo 0.00 B/L-2-10

FLOW CNC Waterjet 1-Cut as per Dwg D3807

Dwg Rev: A  
 Prog Rev: A

2-Debur if necessary

(38)

110 QC2- Inspect parts off machine FAI/FAIB 0.00

**\*110\***

QC Memo 0.00 B/L-2-10

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Page 2

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 Required Date: 13/02/2012 Req'd Qty: 20.00 \*20\* Customer:  
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start \*NR1\*  
 QC: Date: SPC (Y/N): Date: Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120	QC8- Inspect parts - second check	0.00				cut			
*120*		0.00				(x34)			
QC	Memo								
Quality Control									

130	Identify as per dwg & Stock Location. <u>GA</u>	0.00							
*130*		0.00							
Packaging	Memo								
Packaging									

140	QC21- Final Inspection - Work Order Release	0.00							
*140*		0.00							
QC	Memo								
Quality Control									

12/2/13 (34) *[Signature]*

12/2/13 *[Signature]*

MF  
12-02-13

W/O:		WORK ORDER CHANGES					
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# Picklist Print

January-30-12 2:42:21 PM

Page 1

Work Order ID: 79626

\*79626\*

Parent Item: D3807-5

\*D3807-5\*

Parent Item Name: Gasket

Start Date: 30/01/2012

Required Date: 13/02/2012

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:A 08-11-28 new issue DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063		Purchased	No			100	sf	628.0000	1.6	35.55556			

\*MNEO60S 063\*

NEOPRENE SHEET 0.063

\*\*

B122-10

Location

Loc Qty

Loc Code

MAT052

628

119130

3

119777

279

119792

346

119792

**Dart Aerospace Ltd**

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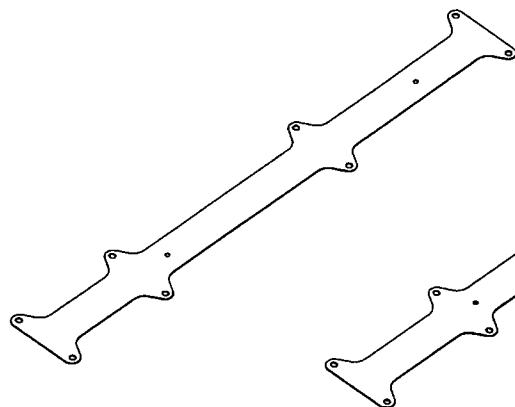
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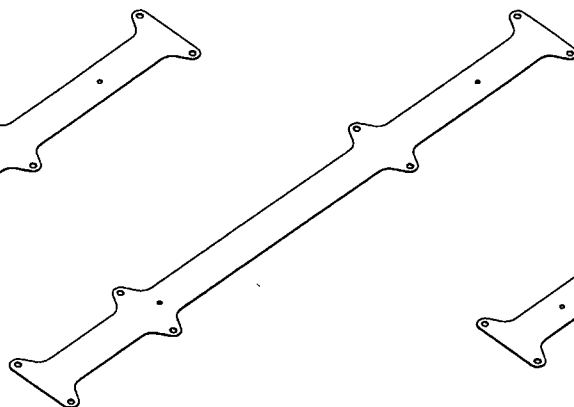
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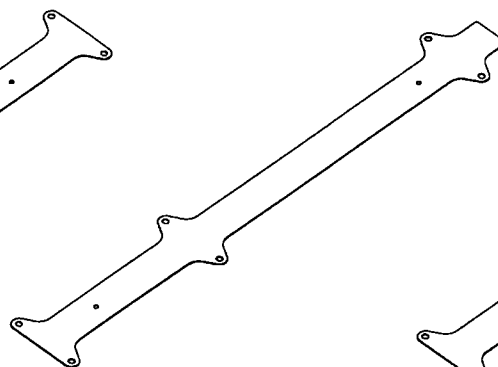




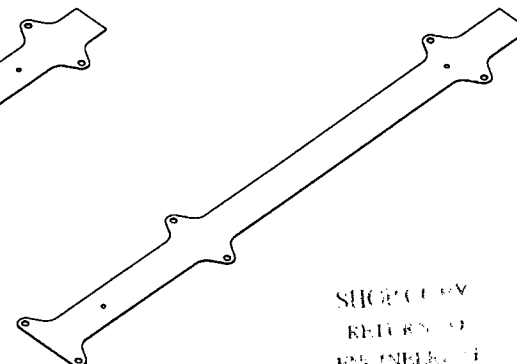
**D3807-1 GASKET**



**D3807-3 GASKET**



**D3807-5 GASKET**



**D3807-7 GASKET**

SHOCCOM  
RETURN TO  
PUNIKER  
UNCONTROLLED COPY  
SUBJECT TO AND LIMITED  
WITHOUT NOTICE  
WORK CENTER  
NO. 79626  
M.L.S.  
12/01/30  
**RELEASED**  
per ECN 09-538

**NOTES:**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER  
REF. DART SPEC. M-NEO60-S.063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3807-X" USING YELLOW PAINT MARKER
- 7) WEIGHT:  
D3807-1 = 0.32 lbs  
D3807-3 = 0.36 lbs  
D3807-5 = 0.32 lbs  
D3807-7 = 0.33 lbs

A		NEW ISSUE		MB	08.11.21
REV.		DESCRIPTION		BY	DATE
DESIGN		<b>DART AEROSPACE USA, INC.</b> PORT HADLOCK, WA			
DRAWN					
CHECKED		DRAWING NO. <b>D3807</b>		REV. A	
MFG. APPR.				SHEET 1 OF 3	
APPROVED		TITLE <b>GASKET</b>		SCALE	
DE APPR.				NTS	
DATE	08.11.21	COPYRIGHT © 2008 BY DART AEROSPACE USA, INC.		THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

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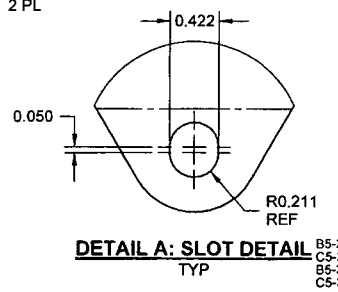
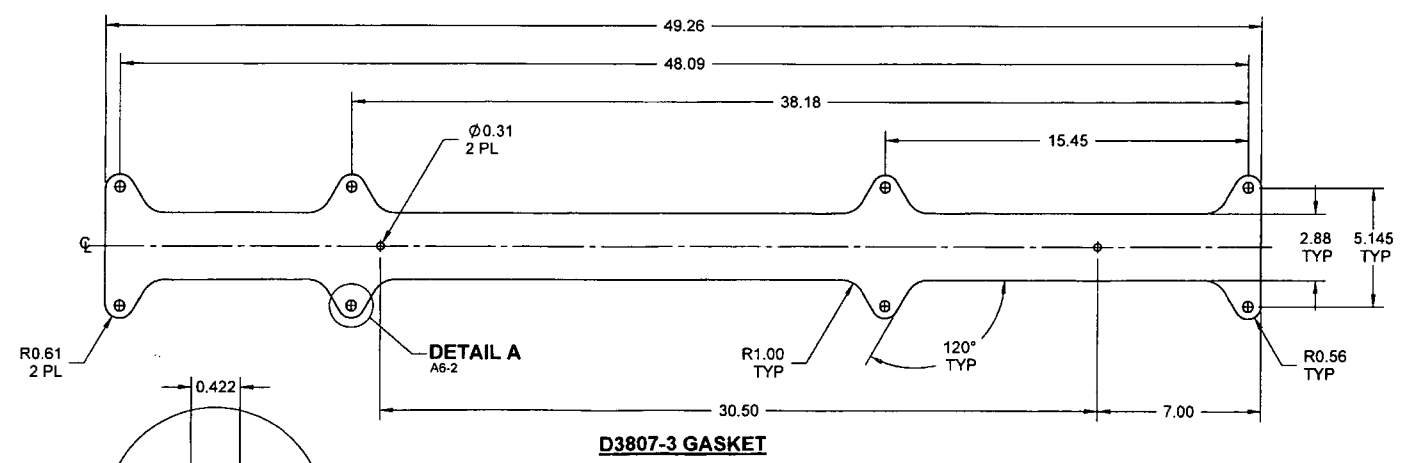
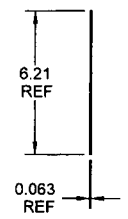
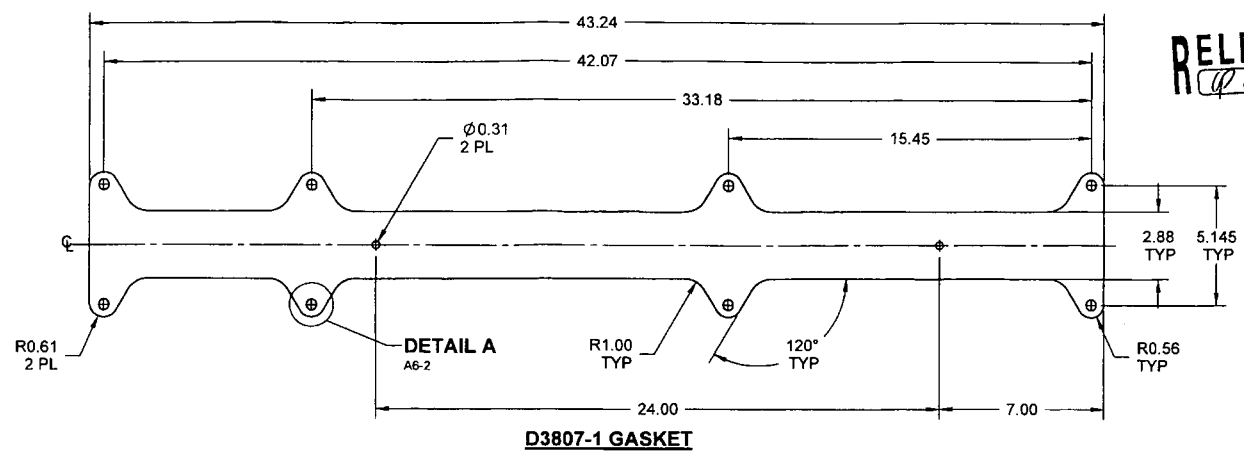
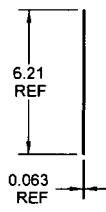
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79624

RELEASED  
09.03.07



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DRAWN	JS	PORT HADLOCK, WA	
CHECKED	JS	DRAWING NO.	REV. A
MFG. APPR.	JS	D3807	SHEET 2 OF 3
APPROVED	JS	TITLE	SCALE
DE APPR.	JS	GASKET	NTS
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**Dart Aerospace Ltd**

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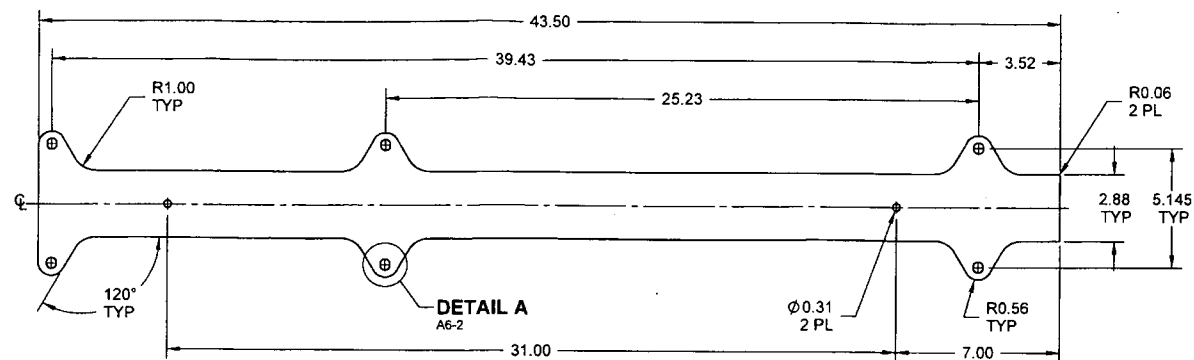
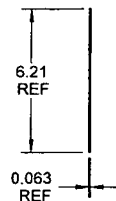
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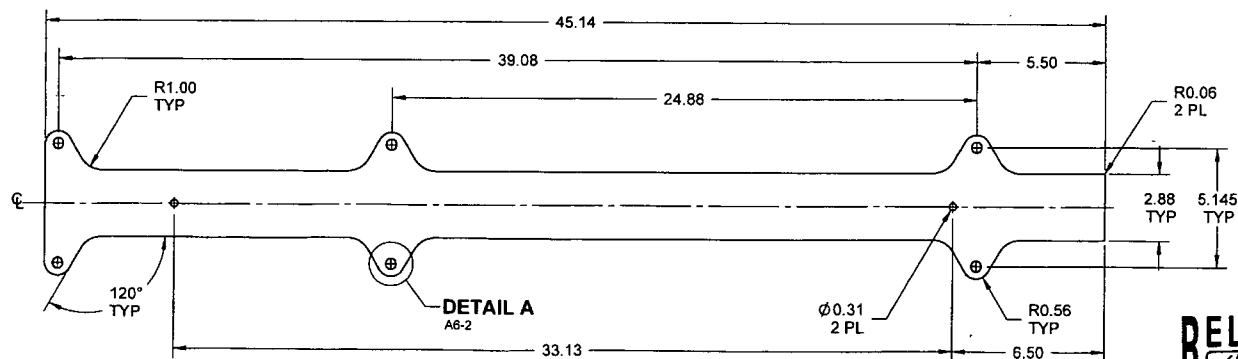
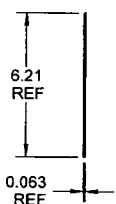
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79626



**D3807-5 GASKET**



**D3807-7 GASKET**

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09.03.53

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MFG. APPR.	JS	D3807	SHEET 3 OF 3
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